4.3 Work Order ID 66783 Page 1 Monday, February 28, 2011 8:22:32 AM D3315-2 Item ID: Accept Setup Start **Revision ID:** Stop Wearplate Item Name: **Start Date:** 2/28/2011 Start Qty: 4.00 Cust Item ID: Required Date: 3/7/2011 Req'd Qty: 4.00 **Customer:** Reference: Start Run Date://-02-28 **Process Plan:** Tooling: Date: Approvals: Stop QC: Date: SPC (Y/N): Date: Operation Sequence ID/ Reject Set Up/ Tool ID Tool # Plan Accept Reject Insp. Work Center ID Description Code Qty Qty Number Stamp **Run Hours Revision Nbr Draw Nbr** D3315 Rev B 100 0.00 FLOW WATER JET 1B11-3-4 0.00 Waterjet Memo FLOW CNC Waterjet 1-Cut as per Dwg D □Dwg Rev: □Prog Rev: 1010/060 necessary QC2- Inspect parts off machine FAI/FAIB 0.00 110 B11-3-4 0.00 Memo Quality Control

120

Quality Control

QC8- Inspect parts - second check

Memo

0.00

Dart Ae	rospac	e Ltd
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Page 2

Item ID:

D3315-2

Monday, February 28, 2011 8:22:32 AM

Accept

Setup Start



Revision ID:

Item Name:

Required Date: 3/7/2011

Start Date:

Wearplate

2/28/2011

Start Qty: 4.00

Req'd Qty: 4.00



Date:

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:_____

Tooling: SPC (Y/N):

Date:

Run

Start

Stop

Stop

Sequence 1D/

Work Center ID

QC:

Operation Description

Small Fab

Set Up/ **Run Hours**

Tool 1D

Date:

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number Stamp

lnsp.

130

Small Fab

Small Fab

Memo

Deburr if necessary

0.00

0.00

140

Brake NC

NC BRAKE

Memo

0.00

0.00

S& 11/03/07

40.36

Brake NC

1- Form using DT8751 Die as per Dwg D3315Rev: D78179 Die and form joggle using DT8157 as per Dwg D3315 Rev: □2- Form using

QC6- Inspect dimensions to drawing

150

Quality Control

Memo

Dart Aerospace Ltd	ospace Ltd
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W/O:			V	VORK ORDER CHANG	ES				
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	R	esolution:						Date:	
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Work Order ID 66783	W	ork	Or	der	ID	66783
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Monday, February 28, 2011 8:22:32 AM



Page 3

Item ID:

D3315-2

Accept

Setup Start

Stop

Revision ID:

Start Date:

Item Name: Wearplate

Required Date: 3/7/2011

2/28/2011

Start Qty: 4.00

Req'd Qty: 4.00

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

Stop

Date:

SPC (Y/N):

Date:

Run

Sequence ID/

Work Center ID

Operation Description Set Up/ **Run Hours**

Tool # Plan

Accept Qty Code

Reject Qty

Reject Insp. Stamp Number

160

Large Fab

Large Fab

Large Fab

0.00

0.00

Weld hard surface using D3315-2T3 as per QSI 004 and Dwg D3315 Rev: Qty Part Number Description

Memo

7560 Hardcoat Rod

M//6772

170

Quality Control

QC10- Inspect visual per QS1004- ground welds

Duloslies

Memo

Memo

180

Quality Control

OC5- Inspect part completeness to step on W/O

0.00

81103/18

EL 11-3-18

Dart Aerospace Ltd	Dar	t A	erc	sp	ac	e l	_td
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Work Order ID 66783

Monday, February 28, 2011 8:22:32 AM



Page 4

Item ID:

D3315-2

Accept



Setup Start



Revision ID:

Item Name:

Wearplate

Start Date: 2/28/2011

Required Date: 3/7/2011

Start Oty: 4.00

Reg'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

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Date:

Start

Stop

QC:

Date: _____

SPC (Y/N):

Date:

Run

Stop

Sequence ID/

Work Center ID

Operation

Set Up/ **Run Hours**

Tool ID

Tool # Plan

Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

190

Powdercoat

Powder Coating NISI28

Description

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

□OVEN TEMPERATURE:

START TIME:

200

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

210

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify on inside surface using a permanent fine point marker with the following: ☐TCCA-PDA, Dart Aerospace Ltd. ☐P/N: D3315-2, B/N: BXXXXX□For Product Eligibility see PDA04-17□and

Stock □ Location: 196

W/O:	•		WO	RK ORDER CHAN	GES				
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Work Order ID 66783

Monday, February 28, 2011 8:22:32 AM



Page 5

Item ID:

D3315-2

Accept



Setup Start



Stop

Item Name: Start Date:

Revision 1D:

Wearplate 2/28/2011

Start Qty: 4.00 Req'd Qty: 4.00

Cust Item ID: Customer:

Reference:

Quality Control

Required Date: 3/7/2011

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220	QC21- Final Ins	pection - Work Order Release	0.00				_		1/3/23	3

MF 11-03-22

Memo

Dart Aerospace Ltd	Dar	t A	erc	spa	ce	Ltd
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Picklist Print

Monday, February 28, 2011 8:22:39 AM

Work Order ID: 66783

Parent Item:

D3315-2

Parent Item Name: Wearplate



Start Date: 2/28/2011

Required Date: 3/7/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP: A□05.05.12□New issue□KJ/JLM□ IPP Rev:B As per Rev B 06-03-24 JLM

IPP RevC now water jet 07-12-06 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1010S16GA		Purchased	No	The state of the s		100	sf	81.1250	1.695	6.78	10.5		
										14	311-3-4		

1010/1025 sheet 16GA

Location	Loc Qty	Loc Code		ı
MAT	81			- (
116791	81		16791	
MAT19	-0.125			
111410	0.125		,	

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DART AEROSPACE LTD	Work Order:	44783
Description: Wearplate	Part Number:	D3315-2
Inspection Dwg: D3315 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

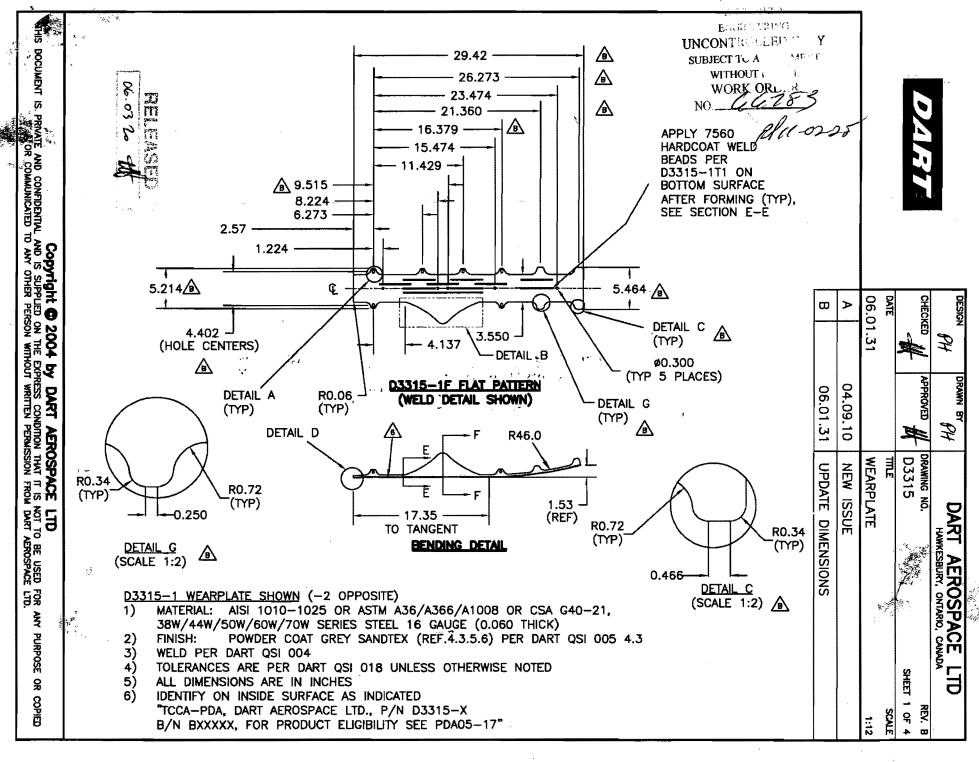
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16.379	+/-0.010	(6.374	٠,		T .	
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Measured by:	Audited by:	Prototype Approval:	N/A
Date: 11-3-4	Date: Work	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.09.28	New Issue	KJ	AN.

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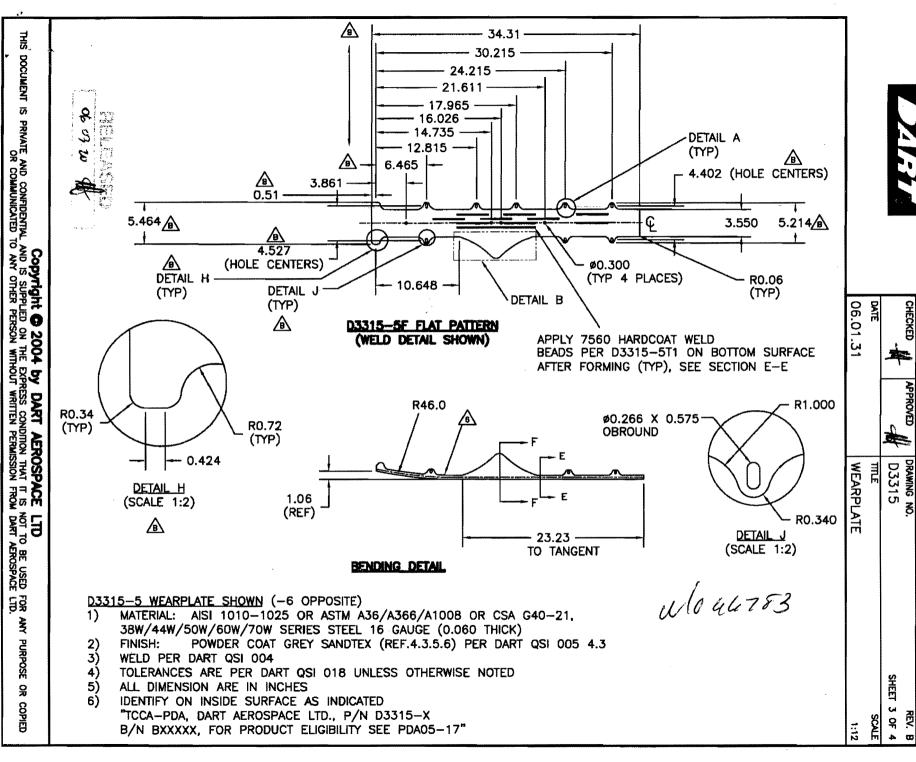
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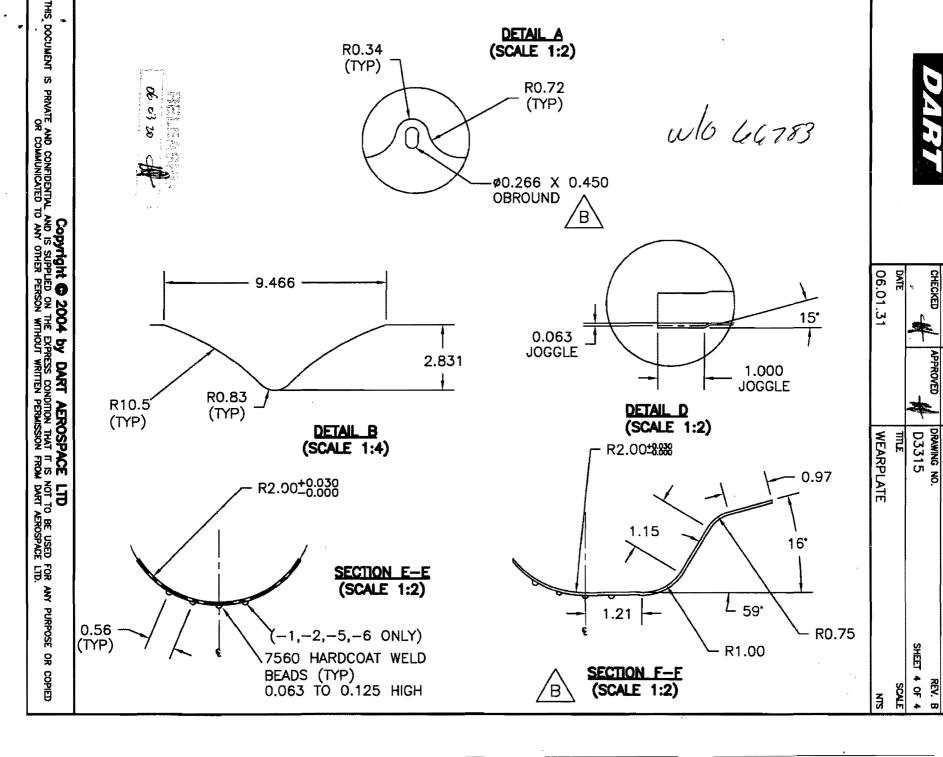
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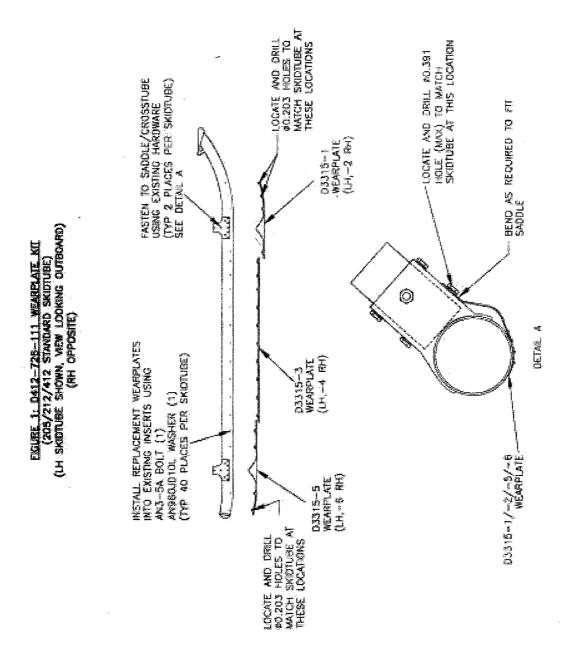
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Dart Aerospace

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Revision:

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Date:

06.03.08